

# Advancements in Dielectric Materials: A Comprehensive Study on Properties, Synthesis, and Applications

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**Abstract**-The solid-state reaction method was used to synthesize ferroelectric systems with lead-free properties, specifically  $(1-x-y)(\text{Na}_{0.5}\text{Bi}_{0.5})\text{TiO}_3-x\text{BaTiO}_3-y(\text{K}_{0.5}\text{Bi}_{0.5})\text{TiO}_3$ . To achieve a pure perovskite phase, the optimal calcination temperature was determined as  $1000^\circ\text{C}$  for 4 hours. X-ray diffraction (XRD) analysis identified the presence of the morphotropic phase boundary (MPB) in the  $(1-x-y)\text{NBT}-x\text{BT}-y\text{KBT}$  ceramics for specific molar compositions, namely  $(0.95\text{NBT}-0.05\text{BT})$ ,  $(0.84\text{NBT}-0.16\text{KBT})$ , and  $(0.79\text{NBT}-0.05\text{BT}-0.16\text{KBT})$ . To enhance densification, the sintering temperature was set at  $1100^\circ\text{C}$  for 4 hours. Scanning electron microscopy (SEM) images exhibited homogeneous distribution and dense packing of the grains in the ceramics, indicating a uniform microstructure. These materials exhibited favorable characteristics, including high dielectric permittivity, low dielectric loss, and diffused phase transition behavior. The ceramics composed of  $0.79\text{NBT}-0.05\text{BT}-0.16\text{KBT}$  exhibited the highest piezoelectric constant ( $d_{33}=148\text{ pC/N}$ ) and electromechanical coupling factor ( $k_p = 0.292$ ) among all compositions studied. This enhancement in piezoelectric properties can be attributed to the presence of the morphotropic phase boundary (MPB) in the material. This study introduces a novel approach to enhance the performance of lead-free ferroelectric systems with the composition  $0.79(\text{Na}_{0.5}\text{Bi}_{0.5})\text{TiO}_3-0.05\text{BaTiO}_3-0.16(\text{K}_{0.5}\text{Bi}_{0.5})\text{TiO}_3$ .

**Keywords:** solid-state method,  $(1-x-y)\text{NBT}-x\text{BT}-y\text{KBT}$ , Morphotropic phase boundary (MPB), Raman spectroscopy, Dielectric properties